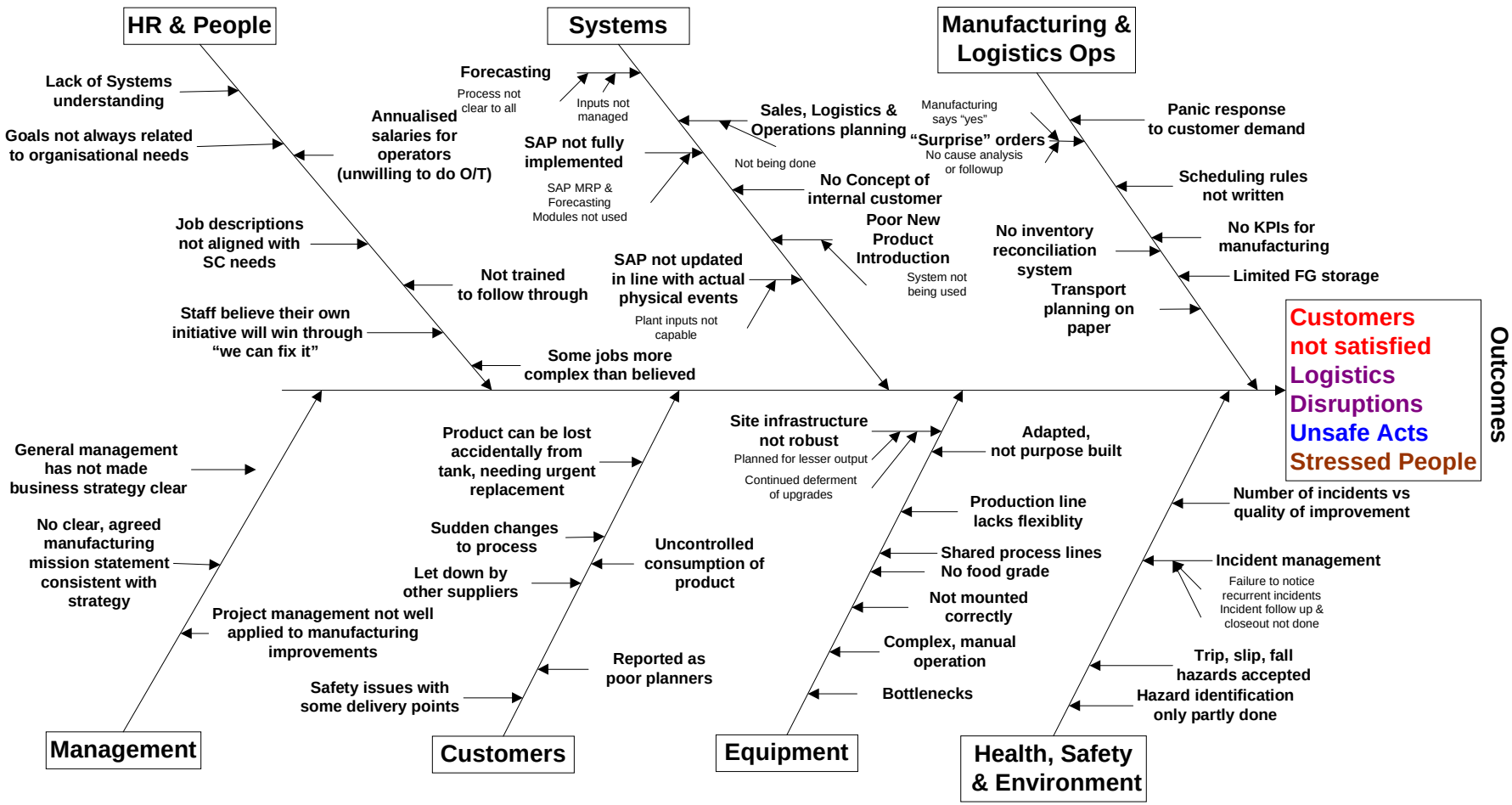
Cause & Effect Diagram: Supply Chain Issues
December 2002



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